

ORAFON R-134a

SPECIFICATION

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PRODUCT NAME : ORAFON R-134a

PACKING SIZE :

DAC : 13.60 KGS

CYLINDER : 56KGS and 100KGS

TANK : 950 KGS

ISO BULK : 18,000KGS

The above product conforms to the following specifications:

TEST ITEM	REPORTING UNITS	SPECIFICATION
Appearance	-	Clear, Colorless
Purity	% by weight	99.95 % min.
Chlorinated Compounds	ppm by weight	50 ppm max.
Evaporation Residue	ppm by weight	10 ppm max.
Acidity	ppm by weight	1 ppm max.
Water Content	ppm by weight	10 ppm max.
Non Condensable	% by volume	0.5 max.

ORANOSS CO., LTD.



ORAFON R-134a

MATERIAL SAFETY DATA SHEET (MSDS)

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name : ORAFON R-134a
Synonyms : HFC-134a
CAS Number : 811-97-2
Formula : CH₂FCF₃
CAS Name : 1,1,1,2-TETRAFLUOROETHANE

Supplier : ORANOSS CO., LTD.
Address : 89 Moo 12, Soi Raikhing 42, Phutthamonthon Sai 5 Road., Tambol Raikhing, Ampur Sampran, Nakhonpathom 73210 Thailand

Emergency Phone : Tel : +66 (0) 2105 0499 (Auto) Fax : +66 (0) 2105 0490

2. HAZARDS IDENTIFICATION

Potential Health Effects

INHALATION

Gross overexposure may cause: Central nervous system depression with dizziness, confusion, incoordination, drowsiness or unconsciousness. Irregular heart beat with a strange sensation in the chest, "heart thumping", apprehension, lightheadedness, feeling of fainting, dizziness, weakness, sometimes progressing to loss of consciousness and death. Suffocation, if air is displaced by vapors.

SKIN CONTACT

Immediate effects of overexposure may include: Frostbite, if liquid or escaping vapor contacts the skin.

EYE CONTACT

"Frostbite-like" effects may occur if the liquid or escaping vapors contact the eyes.

ADDITIONAL HEALTH EFFECTS

Increased susceptibility to the effects of this material may be observed in persons with pre-existing disease of the:
central nervous system, cardiovascular system.

Carcinogenicity Information

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

GHS Label elements:

PICTOGRAMS

SIGNAL WORD



WARNING

3. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Substance Name</u>	<u>CAS Number</u>	<u>Purity</u>
ETHANE, 1,1,1,2-TETRAFLUORO- (HFC-134a)	811-97-2 100	99.95%

4. FIRST AID MEASURES

INHALATION

If high concentrations are inhaled, immediately remove to fresh air. Keep person calm. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Registration No:	SDS_02_001.2012	89 Moo 12, Soi Raikhing 42, Phutthamonthon Sai 5 Road., Tambol Raikhing, Ampur Sampran, Nakhonpathom 73210 Thailand Tel : +66 (0) 2105 0499 (Auto) Fax : +66 (0) 2105 0490	 ORANOSS CO., LTD.
Issue:	15.10.2012		
Revision:	00		
Page:	1 of 5		

ORAFON R-134a

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SKIN CONTACT

In case of contact, immediately flush skin with plenty of water for at least 15 minutes, while removing contaminated clothing and shoes. Call a physician. Wash contaminated clothing before reuse. Treat for frostbite if necessary by gently warming affected area.

EYE CONTACT

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.

INGESTION

Ingestion is not considered a potential route of exposure.

Notes to Physicians

Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should only be used with special caution in situations of emergency life support.

5. FIRE-FIGHTING MEASURES**Flammable Properties**

Flash Point : No flash point
 Flammable Limits in Air, % by Volume :
 LEL : None per ASTM E681
 UEL : None per ASTM E681
 Autoignition : >743 C(>1369 F)

Fire and Explosion Hazards:

Cylinders may rupture under fire conditions. Decomposition may occur.

Contact of welding or soldering torch flame with high concentrations of refrigerant can result in visible changes in the size and color of torch flames. This flame effect will only occur in concentrations of product well above the recommended exposure limit, therefore stop all work and ventilate to disperse refrigerant vapors from the work area before using any open flames.

HFC-134a is not flammable in air at temperatures up to 100 deg. C (212 deg. F) at atmospheric pressure. However, mixtures of HFC-134a with high concentrations of air at elevated pressure and/or temperature can become combustible in the presence of an ignition source. HFC-134a can also become combustible in an oxygen enriched environment (oxygen concentrations greater than that in air). Whether a mixture containing HFC-134a and air, or HFC-134a in an oxygen enriched atmosphere become combustible depends on the inter-relationship of 1) the temperature 2) the pressure, and 3) the proportion of oxygen in the mixture. In general, HFC-134a should not be allowed to exist with air above atmospheric pressure or at high temperatures; or in an oxygen enriched environment. For example HFC-134a should NOT be mixed with air under pressure for leak testing or other purposes. Experimental data have also been reported which indicate combustibility of HFC-134a in the presence of certain concentrations of chlorine.

Extinguishing Media

Use media appropriate for surrounding material.

Fire Fighting Instructions

Cool tank/container with water spray. Self-contained breathing apparatus (SCBA) may be required if cylinders rupture or release under fire conditions.

Water runoff should be contained and neutralized prior to release.

6. ACCIDENTAL RELEASE MEASURES**Safeguards (Personnel)**

NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

Ventilate area, especially low or enclosed places where heavy vapors might collect. Remove open flames. Use self-contained breathing apparatus (SCBA) if large spill or leak occurs.

Registration No:	SDS_02_001.2012
Issue:	15.10.2012
Revision:	00
Page:	2 of 5

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7. HANDLING AND STORAGE**Handling (Personnel)**

Use with sufficient ventilation to keep employee exposure below recommended limits.

Handling (Physical Aspects)

HFC-134a should not be mixed with air for leak testing or used for any other purpose above atmospheric pressure. See Flammable Properties section. Contact with chlorine or other strong oxidizing agents should also be avoided.

Storage

Store in a clean, dry place. Do not heat above 52 C (126 F).

Valve protection caps and valve cutlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point. Do NOT drag, slide or roll cylinders. Use a suitable hand truck for cylinder movement. Never attempt to lift cylinder by its cap. Use a pressure reducing regulator when connecting cylinder to lower

Pressure (>3000 psig) piping or systems. Do NOT heat cylinder. Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder.

Cylinders should be stored upright and firmly secured to prevent falling or being knocked over. Separate full containers from empty containers. Storage area temperatures should not exceed 125 deg F (52 deg C) and should be free of combustible materials. Avoid area where salt or other corrosive materials are present. Avoid excessive inventory and storage time. Use a first-in first-out system. Keep accurate inventory records.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Engineering Controls**

Normal ventilation for standard manufacturing procedures is generally adequate. Local exhaust should be used when large amounts are released. Mechanical ventilation should be used in low or enclosed places. Refrigerant concentration monitors may be necessary to determine vapor concentrations in work areas prior to use of torches or other open flames, or if employees are entering enclosed areas.

Personal Protective Equipment

Impervious gloves and chemical splash goggles should be used when handling liquid.

Under normal manufacturing conditions, no respiratory protection is required when using this product.

Self-contained breathing apparatus (SCBA) is required if a large release occurs.

Exposure Guidelines**Exposure Limits**

"ZYRON" 134a

PEL (OSHA) : None Established

TLV (ACGIH) : None Established

AEL * (DuPont) : 1000 ppm, 8 & 12 Hr. TWA

WEEL (AIHA) : 1000 ppm, 8 Hr. TWA

* AEL is KHCK's Acceptable Exposure Limit. Where governmentally imposed occupational exposure limits which are lower than the AEL are in effect, such limits shall take precedence.

9. PHYSICAL AND CHEMICAL PROPERTIES**Physical Data**

Boiling Point	: -26.5 C (-15.7 F) @ 736 mm Hg
Vapor Pressure	: 96 psia @ 25 C (77 F)
Vapor Density	: 3.6 (Air=1.0) @ 25 C (77 F)
% Volatiles	: 100 WT%
Solubility in Water	: 0.15 WT% @ 25 C (77 F) @ 14.7 psia
Odor	: Ether (slight).
Form	: Liquified Gas.
Color	: Colorless.
Liquid Density	: 1.21 g/cm ³ @ 25 C (77 F)
Specific Gravity	: 1.208 @ 77 F (25 C)
Evaporation Rate	: (CCL4 = 1); greater than 1

Registration No:	SDS_02_001.2012
Issue:	15.10.2012
Revision:	00
Page:	3 of 5

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10. STABILITY AND REACTIVITY**Chemical Stability
Conditions to Avoid
Incompatibility with Other Materials**

: Stable.
: Avoid open flames and high temperatures.
: Incompatible with alkali or alkaline earth metals - powdered Al, Zn, Be, etc.

Decomposition

: Decomposition products are hazardous. This material can be decomposed by high temperatures (open flames, glowing metal surfaces, etc.) forming hydrofluoric acid and possibly carbonyl fluoride. These materials are toxic and irritating. Contact should be avoided.

Polymerization

: Polymerization will not occur.

11. TOXICOLOGICAL INFORMATION**Animal Data****EYE**

: A short duration spray of vapor produced very slight eye irritation.

SKIN

: Animal testing indicates this material is a slight skin irritant, but not a skin sensitizer.

INHALATION

: 4 hour, ALC, rat: 567,000 ppm.

Single exposure caused : Cardiac sensitization, a potentially fatal disturbance of heart rhythm associated with a heightened sensitivity to the action of epinephrine. Lowest-Observed-Adverse-Effect-Level for cardiac sensitization: 75,000 ppm. Single exposure caused: Lethargy. Narcosis. Increased respiratory rates. These effects were temporary. Single exposure to near lethal doses caused: Pulmonary edema. Repeated exposure caused: Increased adrenals, liver, spleen weight. Decreased uterine, prostate weight. Repeated dosing of higher concentrations caused: the following temporary effects -Tremors. Incoordination.

CARCINOGENIC, DEVELOPMENTAL, REPRODUCTIVE, MUTAGENIC EFFECTS:

In a two-year inhalation study, HFC-134a, at a concentration of 50,000 ppm, produced an increase in late-occurring benign testicular tumors, testicular hyperplasia and testicular weight. The no-effect-level for this study was 10,000 ppm. Animal data show slight fetotoxicity but only at exposure levels producing other toxic effects in the adult animal. Reproductive data on male mice show: No change in reproductive performance. Tests have shown that this material does not cause genetic damage in bacterial or mammalian cell cultures, or in animals. In animal testing, this material has not caused permanent genetic damage in reproductive cells of mammals (has not produced heritable genetic damage).

12. ECOLOGICAL INFORMATION**Ecotoxicological Information**

AQUATIC TOXICITY: 48 hour EC50 - Daphnia magna: 980 mg/L.
96 hour LC50 - Rainbow trout: 450 mg/L

13. DISPOSABLE CONSIDERATIONS**Waste Disposal**

Contaminated HFC-134a can be recovered by distillation or removed to a permitted waste disposal facility. Comply with Federal, State, and local regulations.

Registration No:	SDS_02_001.2012
Issue:	15.10.2012
Revision:	00
Page:	4 of 5

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14. TRANSPORTATION INFORMATION**Shipping Information**

DOT/IMO

Proper Shipping Name : 1,1,1,2-TETRAFLUOROETHANE

Hazard Class : 2.2

UN No. : 3159

DOT/IMO Label

: NONFLAMMABLE GAS

Shipping Containers

: Tank Cars, Tank Trucks, Ton Tanks, Cylinders.

Shipping Information -- Canada

TDG

Proper Shipping Name : 1, 1, 1, 2-TETRAFLUOROETHANE

UN # : 3159

TDG Class : 2.2

15. REGULATORY INFORMATION

U.S. Federal Regulations

TSCA Inventory Status : Reported/Included.

TITLE III HAZARD CLASSIFICATIONS SECTIONS 311, 312

Acute : Yes

Chronic : Yes

Fire : No

Reactivity : No

Pressure : Yes

HAZARDOUS CHEMICAL LISTS

SARA Extremely Hazardous Substance : No

CERCLA Hazardous Substance : No

SARA Toxic Chemical : No

Canadian Regulations

CEPA Status : DSL: REPORTED/INCLUDED.

WHMIS Classification : CLASS A Compressed Gas

16. OTHER INFORMATION

The information given corresponds to the current state of our knowledge and experience of the product, and is not exhaustive. This applies to product that confirms to the specification, unless otherwise stated. In the case of combinations and mixtures one must make sure that no new dangers can arise. In any case, the user is not exempt from observing all legal, administrative and regulatory procedures relating to the product, personal hygiene, and protection of human welfare and environment.

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Issue:	15.10.2012		
Revision:	00		
Page:	5 of 5		